

**Test Report** 

No.:SDHGR120902384FT

Date: Oct.16, 2012

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ANJI EVS FURNITURE CO'., LTD FANTAN INDUSTRY ZONE, ANJI COUNTRY, CHINA

The following sample(s) was / were submitted and identified on behalf of the client as:

Sample Description	: ORLANDO BARSTOOL
Style / Item No.	: K-3001
Buyer	: JULIA GRUP FURNITURE SOLUTIONS
Supplier	: EVS
Manufacture	: EVS
Country of Destination	: SPAIN
Sample Receiving Date	: Sep.29, 2012
Test Performing Date	: Sep.29, 2012 to Oct.16, 2012

## Test Result Summary

No.	Test(s) Requested	Result(s)	Comments
1	Clause 5.4 of BS EN 12520:2010	PASS	/
For f	urther details, please refer to the following page(s)		

Signed for and on behalf of SGS-CSTC Co., Ltd.

Jack Yao Approved signatory

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# **Test Report**

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#### Test Conducted: Clause 5.4 of BS EN 12520:2010 Furniture — Strength, durability and safety --Requirements for domestic seating

Test Item	Test Method & Test Requirement	Test Result			
	Strength and Durability (BS EN 12520:2010 clause 5.4)				
Seat and Back Static Load Test EN 1728:2001 Clause 6.2.1	Apply the downward force of 1300N at the seat loading position. With the downward force maintained, apply the back force of 450N at back loading position. Remove the back load and then the seat load. Repeat above operation for 10 cycles. Check the chair for any damage.	PASS			
Additional Seat and Back Static Load for Tilting Chairs EN 1728:2001 Clause 6.3	Tilting chairs shall be additionally tested as specified in BS EN 1728:2001 6.2, except that the seat load and back load shall be determined according with BS EN 1728:2001 6.3.	NA			
Seat Front Edge Static Load EN 1728:2001 Clause 6.2.2	Repeat the seat static load (1300N) procedure on a point, 80mm back from the front edge of the structure using the seat load only. Apply the load at the most adverse position on the seat centre- line or as near one side of the seat as possible, but not less than 80mm front that edge of the structure.	PASS			
Foot Rail Static Load Test EN 1728:2001 Clause 6.4	Not apply to seat height < 600mm. Apply the downward force of 1000N to the seat at seat loading position for 10 times. Loading pad: Diameter 200mm or Diameter 100mm Loading position: If footrest/leg rest: 80mm from the periphery. If foot rail, centre-line of the foot-rail or any position likely to cause failure.	PASS			
Arm Sideways Static Load Test EN 1728:2001 Clause 6.5	Apply an outward force of 300N to each arm of the units simultaneously at the point along the arms most likely to cause failure, but not less than 100 from either end of the arm structure. Apply the force 10 times.	NA			
Arm Downwards Static Load Test EN 1728:2001 Clause 6.6	Apply the vertical force of 700N to the arm for 10 times. If the chair overbalances, apply a load on the side of the seat opposite to the arm under test large enough to prevent the chair from overbalancing. Check the chair for any damage.	NA			
Seat and Back Fatigue Test EN 1728:2001 Clause 6.7	Apply the downward force of 1000N at the seat loading position. With the downward force maintained, apply the back force of 300N at back loading position. Remove the back load and then the seat load. Repeat above operation for 25000 (except 12500 cycles when clause 6.9 applies) cycles. Check the chair for any damage.	PASS			
Additional Seat and Back Fatigue Test for Tilting Chairs, Reclining Chairs and Loungers EN 1728:2001 Clause 6.9	Tilting chairs, reclining chairs and loungers shall be additionally tested as specified in BS EN 1728:2001 6.7, except that the seat load and back load shall be determined according with BS EN 1728:2001 6.9.	NA			

To be continued...

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Test Item	Test Method & Test Requirement	Test Result
Seat Front Edge Fatigue Test EN 1728:2001 Clause 6.8	Seat Front Edge Fatigue Test EN 1728:2001 Clause 6.8 Apply the vertical forces of 800N alternately on two points each 80mm from the front edge of the seat structure and as near as possible to either side of the seat but not less than 80mm from the edges. Repeat above operation for 20000 cycles. Check the chair for any damage.	
Arm Fatigue test EN 1728:2001 Clause 6.10	The test load of shall be applied simultaneously on two points for 10000 cycles, 100mm behind the front edge of the arm rests.	NA
Leg Forward Static Load Test EN 1728:2001 Clause 6.12	Apply the seat load of 1000N at the seat loading position. Apply the horizontal force of 400N centrally at the rear of the seat in a forward direction. Repeat above operation for 10 times. Check the chair for any damage.	NA
Leg Sideways Static Load Test EN 1728:2001 Clause 6.13	Apply the seat load of 1000N at any position not more than 150mm from the unload edge of the seat. Apply the horizontal force of 300N centrally to the side towards the restrained leg. Repeat above operation for 10 times. Check the chair for any damage.	NA
Seat Impact Test EN 1728:2001 Clause 6.15	Allow the seat impactor to fall freely from the height of 180mm onto the seat loading position. Repeat above operation for 10 times. Check the chair for any damage.	PASS
Backwards Fall Test BS EN 12520:2010 Annex A. 1	This test is only for single seating units where the back will be the first part of the structure to strike the floor and the force used to overturn the chair rearwards is less than 30 N. Apply a rearward horizontal force to a point 50 mm below the top of the backrest in the centre of the backrest. Measure the force required to lift the front legs off the floor. If the measured force is less than 30 N push the top of the backrest rearwards until it reaches the equilibrium point (see Figure A.1). Allow it to fall freely on its back without initial force or velocity.	PASS
Back Impact Test EN 1728:2001 Clause 6.16	This test is for all seating not tested in accordance with Backwards Fall Test. Prevent the chair form movement by stops against the front leg. Allow the impact hammer to fall freely from the height of 120mm onto the center of the top outside of the chair back for 10 times. Check the chair for any damage	NA

Remark:

NA – Not applicable; 1.

Laboration

Sample details: 386 mm L x 440 mm W x 825~1040 mm H; Sample weight: 6.46 kg. 2.

To be continued...

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Photo Appendix



\*\*\*End of Report\*\*\*



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